MC Dolymor

# TECHNICAL DATA SHEET

**MS 30** 



# **High-Flex Sealant**

Promast MS 30 is an environmentally friendly, single component, low modulus, high-flex, MS Polymer Sealant for the construction industry. Thanks to its high flexibility, Promast 30 is preferred especially in joint assembly applications. Promast MS 30 does not contain any solvents and/or isocyanates.









Solvent Free

Weather

Shrinkina

#### **TECHNICAL DATA**

Racio

Basis	MS Polymer
Consistancy	Stable Paste
<ul><li>Curing system</li></ul>	Moisture Curing
■ Tack-free time	Ca. 25 mins
■ Skin formation time * (20 °C / 65% R.H.)	Ca. 60 mins
<ul><li>Curing speed * (20°C / 65% R.H.)</li></ul>	> 2,5 mm /24h
■ Hardness (DIN 53505)	30 ± 5 Shore A
Density	1,34 ± 0,05 g/ml
■ Temperature resistance	-40 °C → 90 °C
■ Max. tension (DIN 53504)	> 2,40 N/mm <sup>2</sup>
■ Elasticity modulus 100% (DIN 53504)	> 0,50 N/mm <sup>2</sup>
■ Elongation at break (DIN 53504)	> 800%
<ul> <li>Application temperature</li> </ul>	5 °C - 35 °C
■ Self life	15 Months

(\*) these values may vary depending on environmental factors such as temperature, moisture, and type of substrates.

# **APPLICATIONS AREAS**

- $\bullet$  Sealing and bonding in the building and construction industry.
- Strong elastic bonding in vibrating constructions.
- Sanitary applications.
- · Sealing of floor joints.
- Suitable to be used in all types of joints; precast, concrete, wood, aluminum, glass...

## **SPECIFICATIONS**

- Permanent elasticity.
- Excellent absorption of acoustic vibrations.
- Cures in 40 minutes after application.
- Excellent color stability, non-yellowing.
- Excellent UV resistance.
- · Over-paintable.
- · Non-sagging.
- Non-shrinking.
- Weatherproof.
- Not affected by surface moisture during curing does not bubble.
- Does not contain any hazardous chemicals odorless.
- Excellent adhesion to most materials such as metal, aluminum, glass, wood, stainless steel, brick, concrete, cooper, some plastics and their combinations...



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#### **REMARKS**

- Promast MS 30 may be overpainted with water-based paints, however, due to a large number of paints and varnishes available we strongly suggest a compatibility test before application.
- The drying time of alkyd resin-based paints may increase.
- Promast MS 30 can be applied to a wide variety of substrates. We recommend a preliminary compatibility test because specific substrates such as plastics, polycarbonate, etc, may dier from manufacturer to manufacturer.
- Promast MS 30 can not be used as a glazing sealant.
- Not suitable for bonding aquariums.
- Promast MS 30 can be used for bonding of and sealing on natural stone.
- The sanitary formula should not replace regular cleaning of the joint. Excessive contamination, deposits, or soap remainings will stimulate the development of fungi.
- Do not use in applications where continuous water immersion is possible.
- A total absence of UV can cause a color change of the sealant.
- When using different reactive joint sealants, the first joint sealant must be completely hardened before the next one is applied.
- Promast MS 30 has a good UV resistance but can discolor under extreme conditions or after very long UV exposure.
- Discoloration due to chemicals, high temperatures, UV radiation may occur. A change in color does not affect the technical properties of the product.
- Contact with bitumen, tar, or other plasticizer releasing materials such as EPDM, neoprene, butyl, etc. is to be avoided since it can give rise to discoloration and loss of adhesion.

#### **CHEMICAL RESISTANCE**

Good resistance to (salt)water, aliphatic solvents, hydrocarbons, ketones, esters, alcohols, diluted mineral acids and alkalis. Poor resistance to aromatic solvents, concentrated acids and chlorinated hydrocarbons.

# SURFACE PREPERATION

Surfaces which contact with sealant must be clean and dry and not contain any oil, dust or rust. Non-porous surfaces must be cleaned in advance with a suitable solvent. Applied solvent must be wept well from the surface without allowing it to evaporate. Applying masking tape around the application joints prevents smudging and provides a more aligned application. Masking tape must be removed promptly after application. Primer is not needed before the application on non-porous surfaces like faience, ceramics and glass. Primer use may be required for some metal and plastic types.

# **APPLICATION METHOD**

With manual - or pneumatic caulking gun.

# **PACKAGING** (Volume)

290 ml cartridge 600 ml sausage 400 ml sausage

#### **SHELF LIFE**

15 months in unopened packaging in a cool and dry storage place at temperatures between  $+5^{\circ}\text{C}$  and  $+25^{\circ}\text{C}$ .

# **COLORS**







White Grev

Black

Brown











