## TECHNICAL DATA SHEET

### Maxi



### **High Yield Foam**

Fixing and gap filling foam which is designed for high efficiency and volume and recommended to be used in assembly applications where cost efficiency is crucial.

### **TECHNICAL DATA**

Basis Polyurethane Consistancy Stable foam, thixotropic Curing system Moisture Curing Tack-free time Ca. 9 mins Cutting time Ca. 30 mins Density 21-23 kg/m<sup>3</sup> Expansion 50% - 80% Min 3N /MM2 Compression strength Shear strength Min 3N /MM2 Thermal conductivity 0,030 W/m K Yield 50-60L/1000mL Shrinkage 5% Max Water absorption Max 20% Flash point (Dried foam) > 400°C Closed cell rate >70% Fire rate (DIN 4102) В3 ■ Shelf life 15 Months

### **APPLICATIONS AREAS**

- · Wall mounting of door and window frames.
- Bonding of common building materials.
- General purpose filling and mounting applications.

### **SPECIFICATIONS**

- High efficiency up to 60 liters.
- It has small and regular cell structure.
- Strong adhesion to most building materials.
- Applies sufficient pressure to the surfaces with controlled growth.



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### **REMARKS**

- The gun might be left on the can for a month.
- Do not leave the gun for more than 20 minutes on Promast Foam Cleanser.
- It is not recommended to remove the gun before the can is completely empty.
- Do not shake the can before attaching the gun.
- You may adjust the thickness of the foam by twisting the valve behind the qun.

#### **SAFETY INFORMATION**

It contains diphenylmethane -4, 4 diisocyanates. If inhaled for long periods, it may cause sensitivity to respiratory organs. If the wet foam contacts the skin for long periods, it may cause local rash and sensitivity on the skin. For this reason, the environment should be well-ventilated during the application, contact with the skin should be avoided and protective gloves and safety goggles should be worn while working. The aerosol can is filled with combustible propellant gasses under high pressure. For that reason they should not be punctures, should be kept away from heat sources or flames.

#### **SURFACE PREPERATION**

Application surfaces must be clean, dry and not contain oil, rust nor lose parts. Slightly wetting the surfaces shall increase performance of foam and make it dry faster. The surrounding of application areas where foam shall not be applied may be covered for protection purpose.

### **APPLICATION METHOD**

- Remove the lid of the gun adaptor from the can.
- · Attach the gun to the adaptor by twisting.
- Shake the can vigorously.
- Moistening application surfaces would accelerate the drying speed and would have a positive effect on cell structure, efficiency, and adhesion strength.
- While the can is upside down, press the trigger for the foam to come out.
- $\bullet$  Since the foam would enlarge, fill the gaps only up to 50%-70%.
- From time to time, shake the can again during the application.
- If the can is not completely empty, leave the gun attached to it until the next application.
- Otherwise, clean the gun with Promast Foam Cleanser.

### **PACKAGING** (Volume)

750ml (box of 16 pieces)

### **SHELF LIFE**

It should be stored in its closed package in a cool and dry environment between 5°C-30°C. When these conditions are met, it has a shelf life of 15 months from the date of production. The date of manufacture is indicated on the can.









